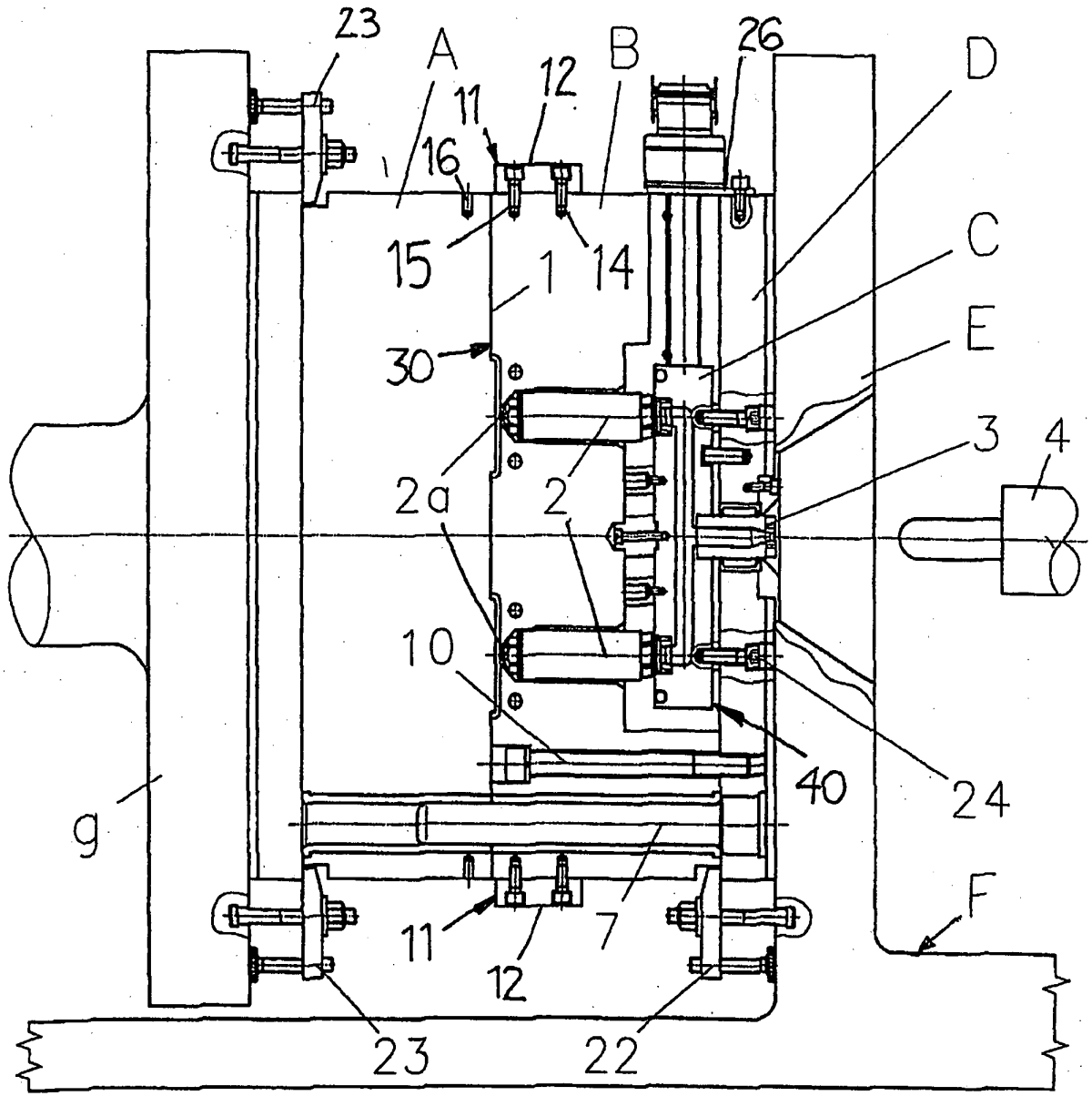


Fig. 1

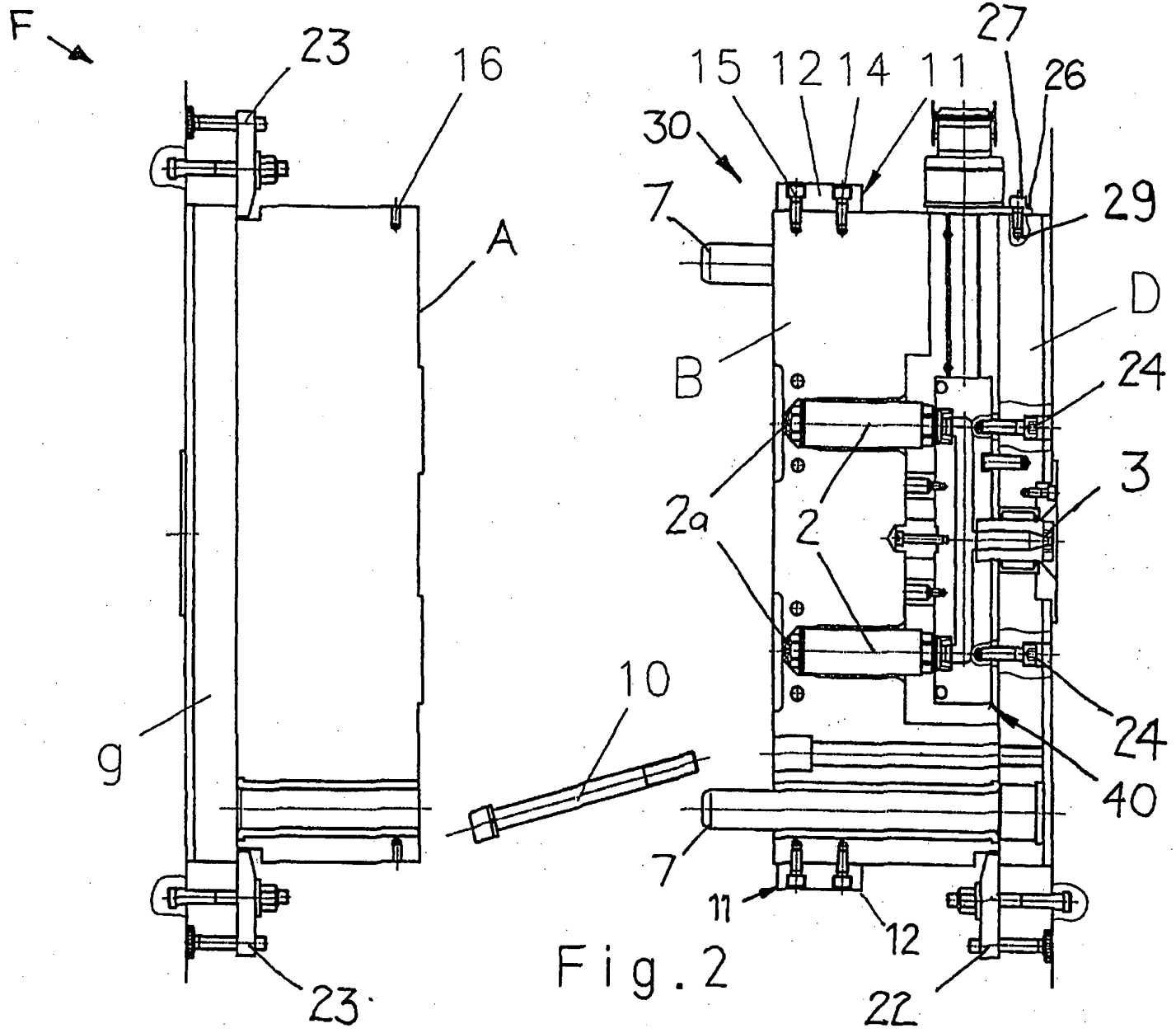
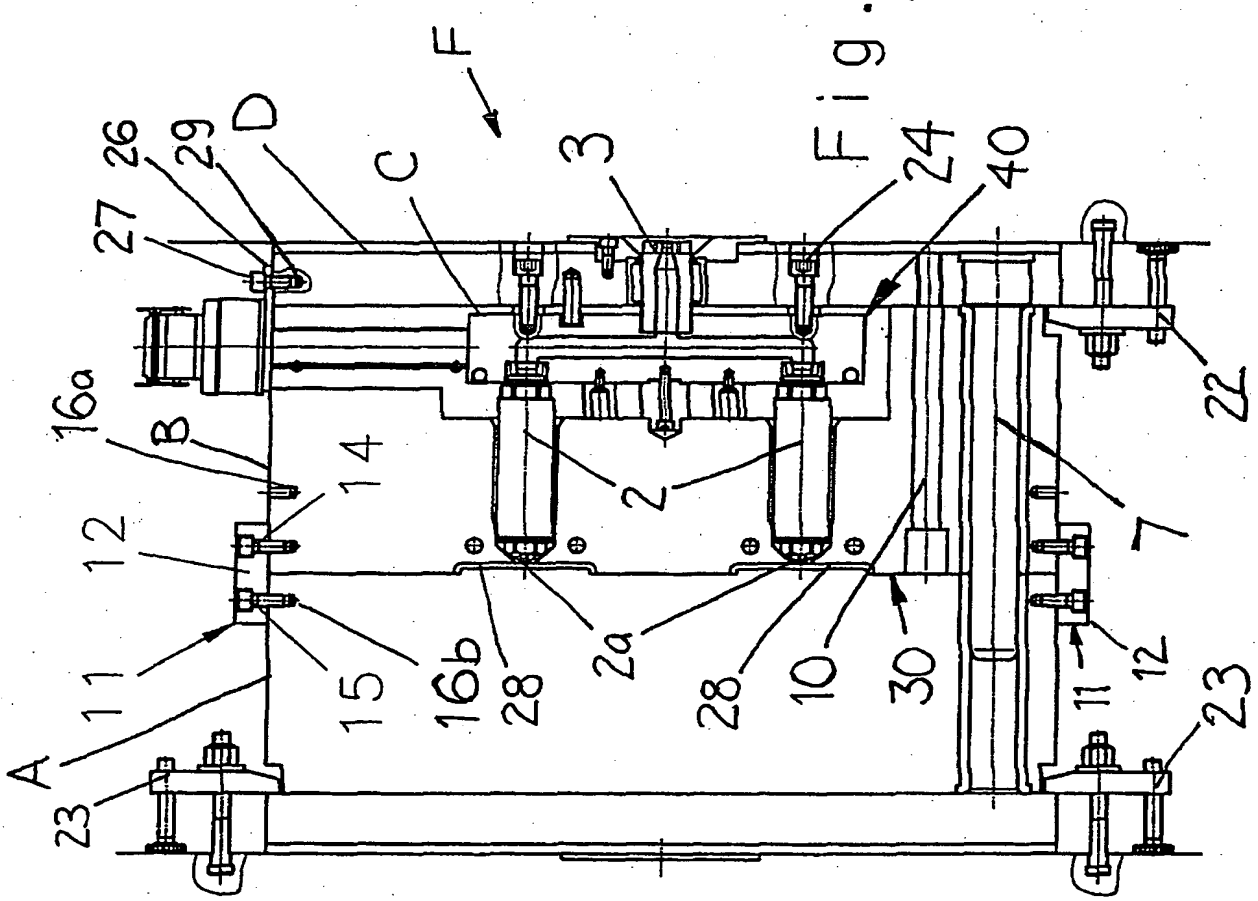


Fig. 2

Fig. 3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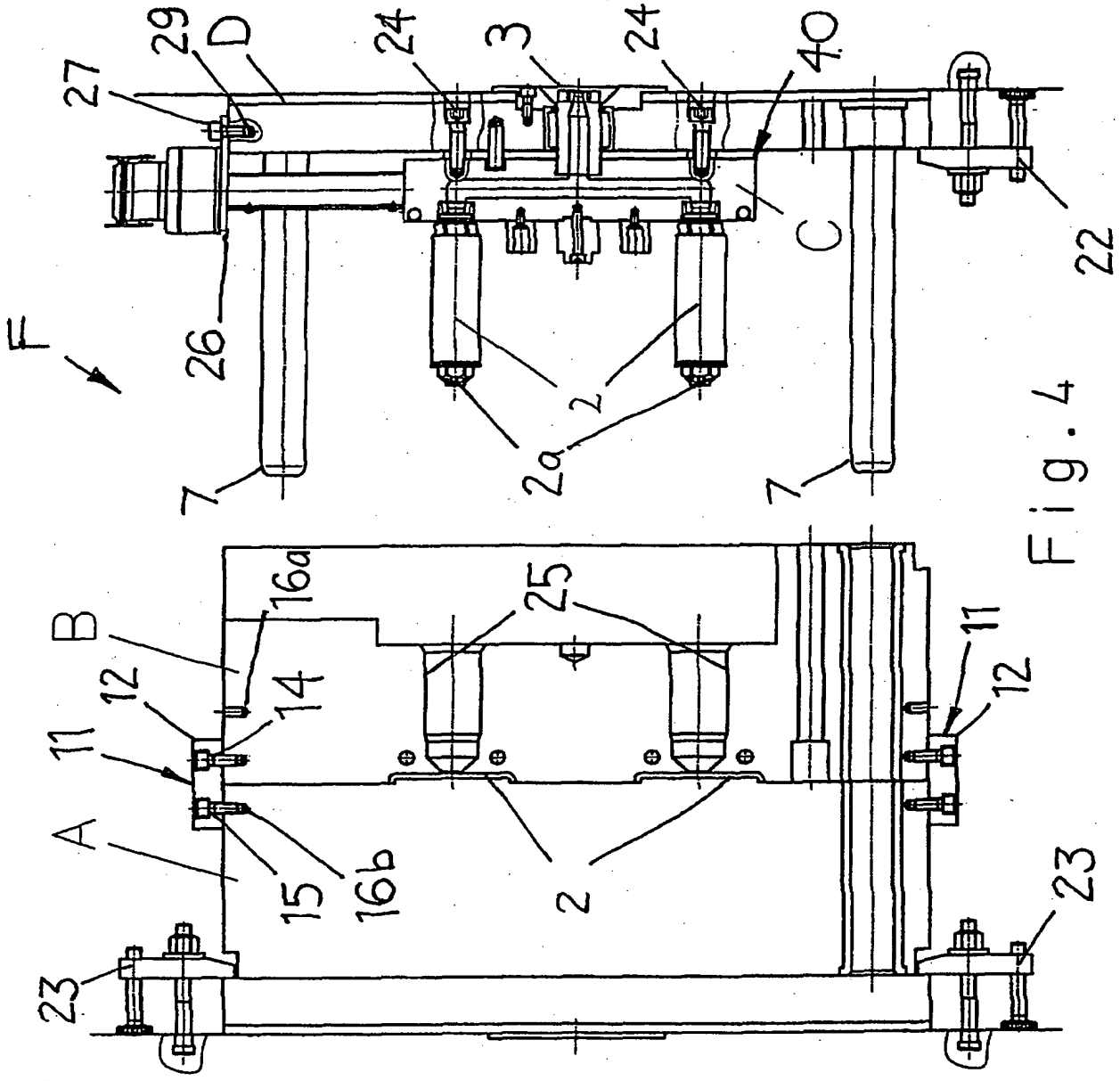
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Fig. 4

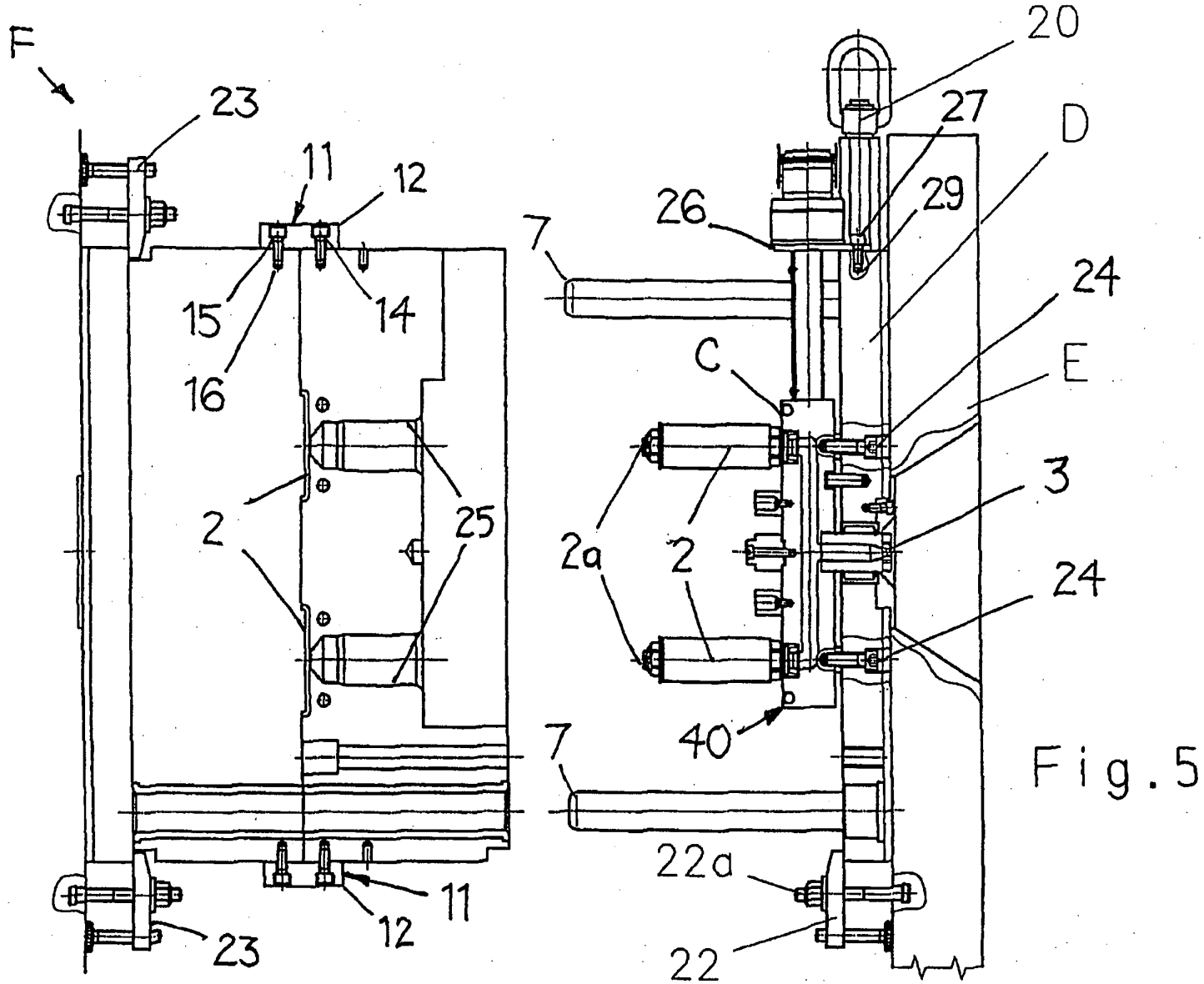
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Fig.5

Fig.6

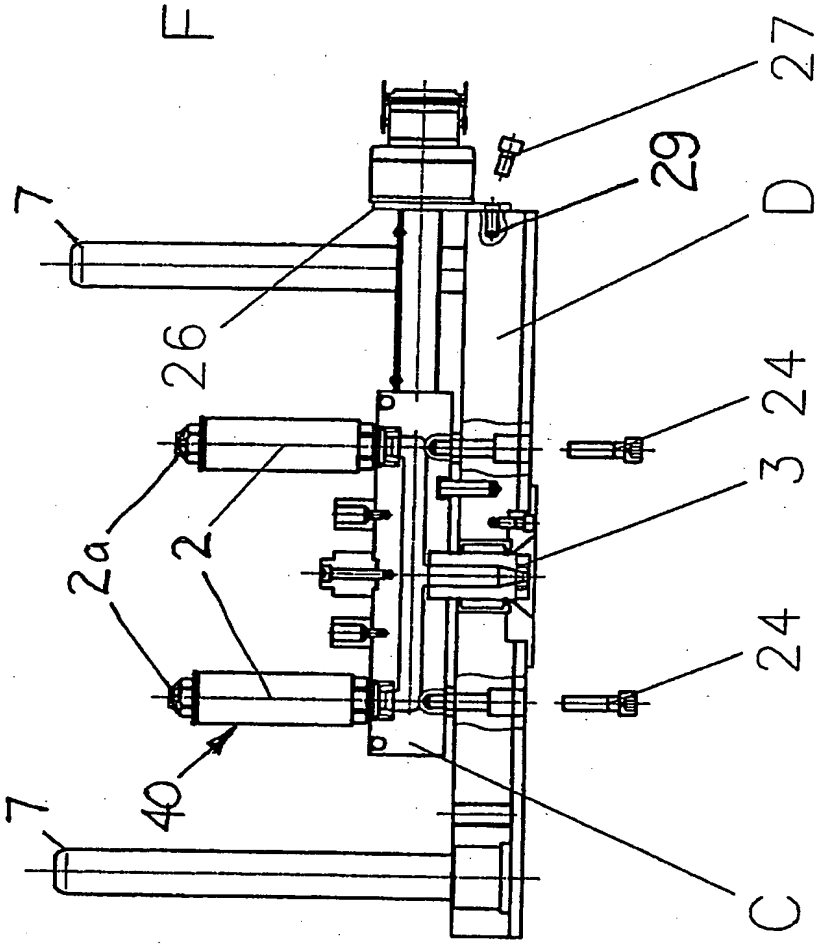
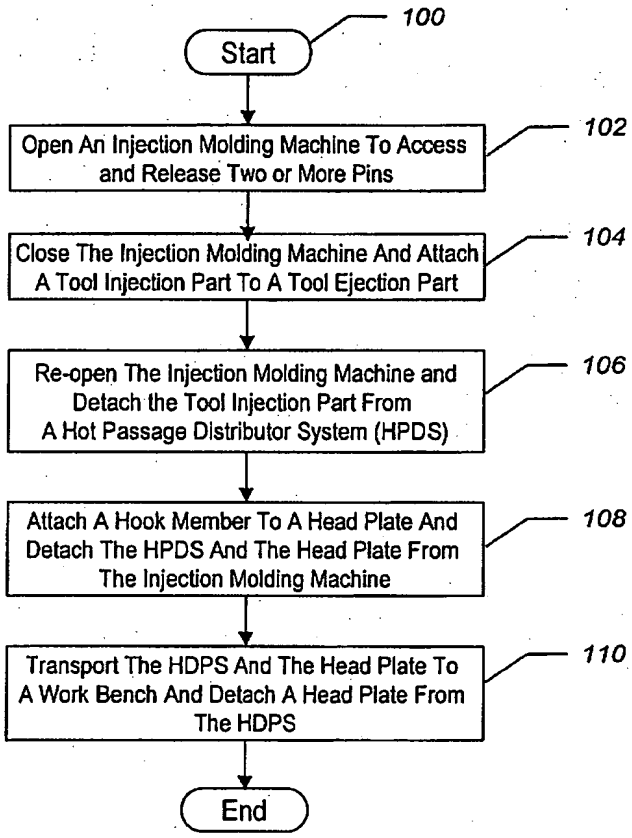


FIG. 7


100
Start
Open An Injection Molding Machine To Access and Release Two or More Pins
102
Close The Injection Molding Machine And Attach A Tool Injection Part To A Tool Ejection Part
104
Re-open The Injection Molding Machine and Detach the Tool Injection Part From A Hot Passage Distributor System (HPDS)
106
Attach A Hook Member To A Head Plate And Detach The HPDS And The Head Plate From The Injection Molding Machine
108
Transport The HDPS And The Head Plate To A Work Bench And Detach A Head Plate From The HDPS
110
End